

Mechanical Lock Installation Methods Minimum Concrete Strength Must Be 3000 psi.

Preformed Holes

Two preformed holes on 11" centers Holes must be parallel Diameter of holes are 1.1" tapering to 7/8" in 3 ½" of depth

Drilled Holes

Drill two 1" holes on 11" centers with a minimum depth of 3 3/4" Use 1" masonry bit for drilling. Holes must be parallel.

Drive step with sledge hammer until both legs are completely seated

This step meets or exceeds ASTM C 478 and OSHA Standards when properly installed.

Powder Epoxy Coated per **ASTM A 934**



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